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 Meets the Requirements of OSHA Standard 29 CFR 1910.1200 Hazard Communication and  
 EPA Supplier Notification Requirements under Section 313 of Emergency Planning and  
 Community Right-to-Know Act.

<b>MATERIAL SAFETY DATA SHEET (MSDS)</b>  <b>ALUMINUM CASTINGS-400 SERIES</b> <b>MSDS SC-000-055 Rev. 10</b>
<b>DATE ISSUED: 03/07</b>

**PART I** *What is the material and what do I need to know in an emergency?*

**SECTION 1 — PRODUCT IDENTIFICATION & COMPANY INFORMATION**

PRODUCT NAME: <b>ALUMINUM CASTINGS- 400 SERIES</b>	
OTHER DESIGNATIONS:	PRODUCT IDENTIFICATION NUMBER(S)
MANUFACTURER'S NAME	STREET ADDRESS
EMERGENCY TELEPHONE NO.	MAILING ADDRESS
TELEPHONE NO.	CITY, STATE, ZIP CODE
FAX NO.	E-MAIL ADDRESS/WEB SITE:

**SECTION 2 – HAZARD IDENTIFICATION**

**OVERVIEW:**  
 There are no health hazards from these castings in solid form. The solid casting is not flammable.

Dust and fume from processing can cause irritation of eyes, skin and respiratory tract; lung disease and other systemic effects.

- Dust or fumes generated by machining, grinding, or welding of the casting may produce airborne contaminants, primarily aluminum, chromium, copper, iron and nickel. Also, see the MSDS for the welding rod being used.
- Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing free silica.
- Other metals in the alloy that are present in small amounts should not present a hazard if aluminum and copper dust and fume are adequately controlled.

Explosion / fire hazards may be present when:

- Dust or fines are dispersed in the air.
- Chips, dust or fines are in contact with water, chlorinated solvents or certain metal oxides.

**POTENTIAL HEALTH EFFECTS:**

EYES:	Grinding or machining of castings may generate flying metal particles that may cause eye irritation.
SKIN:	Chromium & Nickel: Dermatitis is possible from skin contact.
INGESTION:	Ingestion of particulate can occur during activities such as eating, drinking and smoking, etc. Not normally applicable.
INHALATION:	Prolonged or repeated exposure to dust or fumes from these castings may cause the following health effects:  <b>Aluminum:</b> Irritation of the respiratory tract  <b>Chromium, hexavalent:</b> Lung cancer  <b>Copper:</b> Nose and throat irritation, metal fume fever and gastrointestinal irritation

**Iron:** Iron pigmentation of the lung, which can be seen in a chest x-ray but causes little or no disability. Siderosis-inflammation of the lung.

**Nickel:** Lung and nasal cancer

**Silicon:** Skin irritation, eye and nose irritation

**Note:** Prolonged breathing of excessive amounts of silica dust, which may be on or embedded in the surface of castings, can cause silicosis or other health effects including lung cancer.

**ENVIRONMENTAL EFFECTS:**

No known significant environmental effects from a solid casting.

**SECTION 3 — COMPOSITION / INFORMATION ON INGREDIENTS**

**Section 3A—Information on Ingredients**

MATERIAL	Wt %	CAS NUMBER	ACGIH TLV mg/m <sup>3</sup>	OSHA PEL mg/m <sup>3</sup>
Aluminum (as Al)	Balance	7429-90-5		
Total Dust			10	15
Respirable Dust			N/E	5
Chromium (as Cr)	<0.25	7440-47-3	0.5	1
Copper (as Cu)	0.05-1.0	7440-50-8		
Fume			0.2	0.1
Dust and Mist			1	1
Iron	0.12-1.30	1309-37-1	N/E	N/E
Nickel (Ni)	0.05-0.50	7440-02-0	1.5 <sup>(1)</sup>	1
Silicon (Metal) (as Si)	3.3-13.0	7440-21-3		
Total Dust			N/E	15
Respirable Dust			N/E	5

**Section 3B—Potential Byproducts of Welding, Cutting or Further Processing**

Aluminum oxide		1344-28-1		
Total Dust			10	15
Respirable Dust			N/E	5
Chromium Compounds (as Cr)				
Chromium (II) inorganic compounds		various	N/E	0.5
Chromium (III) inorganic compounds		various	0.5	0.5
Chromium (VI) inorganic compounds, certain water insoluble		various	0.01	0.005
Chromium (VI) inorganic compounds, water soluble		various	0.05	0.005
Chromium (VI) all forms and compounds		various	N/E	0.005
Iron Oxide (Fe <sub>2</sub> O <sub>3</sub> )		1309-37-1	5 <sup>(R)</sup>	10
Nickel compounds (as Ni)				
Nickel, insoluble compounds		various	0.2 <sup>(1)</sup>	1
Nickel, soluble compounds		various	0.1 <sup>(1)</sup>	1
Nickel oxide		1313-99-1	0.2 <sup>(1)</sup>	1

**TERMS**

N/E = None Established

TLV = Threshold Limit Value/American Conference of Industrial Hygienists (ACGIH) 8-hr time weighted average

PEL = Permissible Exposure Limit / OSHA 8-hr time weighted average

mg/m<sup>3</sup> = milligrams per cubic meterµg/m<sup>3</sup> = micrograms per cubic meter

STEL = Short Term Exposure Limit

(C) = Ceiling Limit

(I) = Inhalable fraction

(R) = Respirable fraction

**Section 3C—Carcinogen Classification of Ingredients / Potential Byproducts**

INGREDIENT	OSHA	NTP	IARC	ACGIH	EPA	TARGET ORGAN
Aluminum	NL	NL	NL	NL	NL	--
Chromium (metal)	NL	NL	3	A4	NL	Lung, Nasal
Chromium II, inorganic compounds	NL	NL	NL	NL	NL	
Chromium III, inorganic compounds	NL	NL	3	A4	D	
Chromium VI, (hexavalent)	Y	K	1	A1	NL	
Copper	NL	NL	NL	NL	D	--
Iron oxide (Fe <sub>2</sub> O <sub>3</sub> )	NL	NL	3	A4	NL	--
Nickel, insoluble compounds as Ni	NL	K	NL	A1	NL	Lung, Nasal
Nickel, Soluble compounds as NI	NL	K	NL	A4	NL	
Nickel, Elemental	NL	R	2B	A5	NL	
Silicon	NL	NL	NL	NL	NL	--
<u>OSHA – Occupational Safety &amp; Health Administration</u> Y = Listed as a Human Carcinogen  <u>NTP – National Toxicology Program</u> K = Know to be a Human Carcinogen R = Reasonably Anticipated to be a Human Carcinogen (RAHC)			<u>ACGIH – American Conference of Governmental Industrial Hygienists</u> A1 = Confirmed Human Carcinogen A2 = Suspected Human Carcinogen A3 = Confirmed Animal Carcinogen A4 = Not Classifiable as a Human Carcinogen A5 = Not Suspected as a Human Carcinogen			
<u>IARC – International Agency For Research On Cancer</u> 1 = Carcinogen to Humans 2A = Probably Carcinogenic to Humans 2B = Possibly Carcinogenic to Humans 3 = Unclassified as Carcinogenicity in Humans 4 = Probably not Carcinogenic to Humans  NL = Not Listed			<u>EPA – U.S. Environmental Protection Agency</u> A = Human Carcinogen K = Known Human Carcinogen D = Not Classified as to Human Carcinogenicity. No Data Available B1= Probable Human Carcinogen. Sufficient Evidence from Epidemiology Studies L = Likely to Produce Cancer in Humans B2= Probable Human Carcinogen. Sufficient Evidence from Animal Studies.			

**PART II What should I do if a hazardous situation occurs?****SECTION 4 — FIRST AID MEASURES**

**EYES:** Flush eyes with plenty of water or eye wash solution. Embedded metal particles should be removed by a trained individual such as a nurse or physician.

**SKIN:** If a rash develops, seek medical attention. Cuts or puncture wounds with embedded beryllium or beryllium compounds should be immediately and thoroughly cleansed by a medical practitioner.

**INGESTION:** Not normally applicable.

**INHALATION** If problems develop move to fresh air and seek medical attention.

**SECTION 5 — FIRE & EXPLOSION DATA****FLAMMABLE PROPERTIES:**

Castings in a solid form will not burn or explode. However, finely divided metal dust may burn or explode.

**EXTINGUISHING MEDIA :**

Use Class D extinguishing agents on dusts, fines or molten metal. Use coarse water spray on chips and turnings.  
DO NOT USE Halogenated agents on small chips, dusts or fines.

**PROTECTION OF FIREFIGHTERS:**

Firefighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing as appropriate for the surrounding fire.

**EXPLOSIVE LIMITS FOR ALUMINUM DUST:**

Lower Explosive Limit (LEL) = 45,000 mg/m<sup>3</sup>

**SECTION 6 — ACCIDENTAL RELEASE MEASURES**

Accidental release measures do not apply to solid castings. Dust collected from machining, welding, etc. may be classified as a hazardous waste. Consult federal, state, and local regulations.

### *PART III How can I prevent hazardous situations from occurring?*

**SECTION 7 — HANDLING & STORAGE****RECOMMENDED STORAGE:**

No special storage requirements needed. If possible keep dry.

**PROCEDURES FOR HANDLING:**

For castings with sharp edges, wear appropriate work gloves. When handling heavy castings wear appropriate foot protection. Hot and cold aluminum castings are not visually different.

**SECTION 8 — EXPOSURE CONTROLS & PERSONAL PROTECTION****ENGINEERING CONTROLS:**

No specific controls are needed when the casting is in a solid state. If welding, grinding or machining, local exhaust to maintain concentrations below PEL's and TLV's. Refer to Section 3 for exposure guidelines.

If ventilation is not adequate, wear a NIOSH approved dust and fume respirator.

If work is to be done in a confined space use appropriate confined space procedures (OSHA Standard 29 CFR 1910.146).

Provide explosion-proof ventilation if dust concentrations exceed the explosive limit.

Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing free silica, which can cause silicosis. Good local ventilation is frequently required to prevent over-exposure in this situation. If good ventilation is not available, use a NIOSH approved respirator.

Other metals in the alloy that are present in small amounts should not present a hazard if Aluminum dust and fume are adequately controlled.

**PERSONAL PROTECTION:****Gloves:**

Work gloves are advisable for handling castings.

**Eye:**

Safety glasses with side shields and/or face shield for particles (grinding). Welding goggles or welding helmet for cutting or welding.

**Respiratory:**

Wear NIOSH approved respirator for dusts or fumes if concentrations exceed the PEL or TLV.

**Footwear:**

Foot protection must be worn to protect against foot injury when heavy castings are handled.

**Clothing:**

Wear appropriate protective clothing if arc-air gouging or cutting or welding castings.

**Other:**

If noise is at or above 85dBA, hearing protection should be worn. Refer to OSHA Standard 29 CFR 1910.95.

**SECTION 9 — PHYSICAL & CHEMICAL PROPERTIES**

APPEARANCE /PHYSICAL STATE: Solid, silver in color	
ODOR: None	VAPOR DENSITY: Not applicable
MELTING POINT: Approximately 488°-646°C (910°-1195°F)	SPECIFIC GRAVITY: 2.708 for aluminum
BOILING POINT: 2326°C (4220°F) for aluminum	VAPOR PRESSURE: Not applicable
FLASH POINT: Not applicable for solid castings	EVAPORATION RATE: Not applicable
FLAMMABILITY: Not flammable	SOLUBILITY IN WATER: Insoluble
UPPER AND LOWER FLAMMABILITY LIMITS: Not applicable for solid castings	PH: Not applicable
AUTO IGNITION TEMPERATURE: Not applicable	PERCENT VOLATILE BY VOLUME: Not applicable
DECOMPOSITION TEMPERATURE: Not applicable	PARTITION COEFFICIENT: Not applicable

**SECTION 10 — STABILITY & REACTIVITY**

CHEMICALLY STABLE? Yes	
CONDITIONS TO AVOID: Contact with chlorinated hydrocarbons.	
INCOMPATIBILITY: Metal dust can burn or explode and must be protected from ignition sources such as grinding sparks, etc. Under some conditions, metal dust is incompatible with some oxidizing conditions and may be incompatible with oxidizers, acids and water and may ignite or explode.	
CONDITIONS OF REACTIVITY: None	IMPACT/SHOCK SENSITIVITY: Not applicable
HAZARDOUS DECOMPOSITION PRODUCTS: None	HAZARDOUS POLYMERIZATION: Not applicable

**PART IV *Is there any other useful information about this material?*****SECTION 11 — TOXICOLOGICAL INFORMATION**

No toxicological information is available for solid castings. There are extensive toxicological data available on the various components of this material. An adequate representation of all these data is beyond the scope of this document.

**SECTION 12 — ECOLOGICAL INFORMATION**

No ecological information is available for solid castings. There are extensive ecological data available on the various components of this material. An adequate representation of all these data is beyond the scope of this document.

**SECTION 13 — DISPOSAL CONSIDERATIONS**

Reuse or recycle material whenever possible. Dispose of according to federal, state and local regulations.

**SECTION 14 — TRANSPORTATION INFORMATION**

USA DEPARTMENT OF TRANSPORTATION (DOT) - HM181:

Not regulated

CANADIAN TRANSPORT DANGEROUS GOODS (TDG):

Not regulated

SHIPPING NAME:

Not regulated

HAZARD CLASS:

Not regulated

UN / NA #:

Not regulated

LABEL(S) REQUIRED?

No

PACKING GROUP:

Not regulated

INTERNATIONAL TRANSPORTATION REGULATIONS:

Not applicable

SPECIAL SHIPPING INFORMATION:

Not applicable

**SECTION 15 — REGULATORY INFORMATION**

USA - OSHA (Hazard Communication Standard):

Reference 29 CFR 1910.1200 and 1910.1000. A finished casting is an article as defined in the OSHA Hazard Communication Standard 29CFR 1910.1200 (c). Dust or fumes generated by cleaning, machining, grinding, or welding of the casting may produce airborne contaminants, such as aluminum, chromium, copper, iron, nickel and silica. For chromium VI references see 29 CFR 1910.1026.

USA - EPA (Toxic Substances Control Act – TSCA):

All constituents of these products are already on the TSCA inventory list or are excluded from listing.

USA - EPA (SARA Title III)

The following constituents, **Aluminum dust or fume, Chromium, Copper and Nickel** make this product subject to reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 72. Quantity threshold amounts are 25,000 pounds for manufacturing, importing or processing and 10,000 pounds for otherwise used.

CANADA - WHMIS (Workplace Hazardous Materials Information System):

This MSDS has been prepared according to the hazard criteria of the Controlled Product Regulations (CPR) and the MSDS contains the information required by the CPR.

CEPA (Canadian Environmental Protection Act):

No information available.

EINECS No. (European Inventory of Commercial Chemical Substances):

All components of these products are on the EINECS list.

RoHS (Restriction of Hazardous Substances) Compliance

Castings comply with RoHS

CALIFORNIA PROPOSITION 65 Compliance

WARNING: This product contains or produces chemicals known to the State of California to cause cancer and birth defects (or other Reproductive harm). (California Health & Safety Code 25248.5 et seq.)

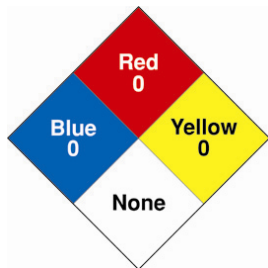
U.S. STATE REGULATORY INFORMATION

Some of the components listed in Section 3 may be covered under specific state regulations.

**SECTION 16 — OTHER INFORMATION**

**NATIONAL FIRE PROTECTION ASSOCIATION (NFPA) RATINGS:  
For Castings in Solid Form**

Health: 0      Fire: 0      Reactivity: 0      Specific Hazard: None



**Health Hazard:** (Blue)

- 0—(material that on exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials);
- 1—(materials that on exposure under fire conditions could cause irritation or minor residual injury);
- 2—(materials that on intense or continued exposure under fire conditions could cause temporary incapacitation or possible residual injury);
- 3—(materials that can on short exposure could cause serious temporary or residual injury);
- 4—(materials that under very short exposure causes death or major residual injury).

**Flammability Hazard** (Red)

- 0—minimal hazard);
- 1—(materials that require substantial pre-heating before burning);
- 2—(combustible liquid or solids; liquids with a flash point of 38-93°C [100-200°F]);
- 3—(Class IB and IC flammable liquids with flash points below 38°C [100°F]);
- 4—(Class IA flammable liquids with flash points below 23°C [73°F] and boiling points below 38°C [100°F]).

**Reactivity Hazard:** (Yellow)

- 0—(normally stable);
- 1—(material that can become unstable at elevated temperatures or which can react slightly with water);
- 2—(materials that are unstable but do not detonate or which can react violently with water);
- 3—(materials that can detonate when initiated or which can react explosively with water);
- 4—(materials that can detonate at normal temperatures or pressures).

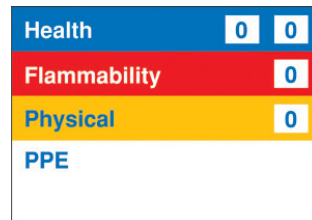
**Specific Hazard:** (White)

- Oxidizer      OXY
- Acid            ACID
- Alkali          ALK
- Corrosive      COR
- Use No Water   ~~W~~
- Radioactive     ☸
- Polymerizes    P

**HAZARDOUS MATERIALS INFORMATION SYSTEM (HMIS)  
RATINGS**

**For Castings in Solid Form**

Health: 0      Flammability: 0      Reactivity: 0



**Health Hazard:** (Blue)

- 0—(no significant risk to health);
- 1—(irritation or minor reversible injury possible);
- 2—(temporary or minor injury may occur);
- 3—(major injury likely unless prompt action is taken and medical treatment is given);
- 4—(life-threatening, major or permanent damage may result from single or repeated overexposures);
- \*—(chronic health hazard).

**Flammability:** (Red)

- 0—(materials that will not burn);
- 1—(materials that must be preheated before ignition will occur);
- 2—(materials which must be moderately heated or exposed to high ambient temperatures before ignition will occur);
- 3—(materials capable of ignition under almost all normal temperature conditions);
- 4—(flammable gases, or very volatile flammable liquids with flash points below 73°F and boiling points below 100°F. Materials may ignite spontaneously with air. (Class IA)).

**Physical Hazards:** (Orange)

- 0—(materials that are normally stable, even under fire conditions and will not react with water, polymerize, decompose, condense, or self-react. Non-explosives);
- 1—(materials that are normally stable but can become unstable (self-react) at high temperatures and pressures. Materials may react non-violently with water or undergo hazardous polymerization in the absence of inhibitors);
- 2—(materials that are unstable and may undergo violent chemical changes at normal temperature and pressure with low risk for explosion. Materials may react violently with water or form peroxides upon exposure to air);
- 3—(materials that may form explosive mixtures with water and are capable of detonation or explosive reaction in the presence of a strong initiating source. Materials may polymerize, decompose, self-react, or undergo other chemical change at normal temperature and pressure with moderate risk of explosion);
- 4—(materials that are readily capable of explosive water reaction, detonation or explosive decomposition, polymerization, or self-reaction at normal temperature and pressure).

LABEL INFORMATION: The following hazard information is required for labels under OSHA Standard 29 CFR 1910.1200. Other label information may be added.

## ALUMINUM CASTINGS - 400 SERIES

### —CAUTION—

**Grinding, welding or arc gouging** of this casting creates dust or fumes containing substances listed below with corresponding possible health effects after prolonged or repeated overexposure.

**Aluminum:** Irritation of the respiratory tract

**Chromium, hexavalent:** Dermatitis, lung, and nasal cancer

**Copper:** Nose and throat irritation, metal fume fever and gastrointestinal irritation

**Iron:** Overexposure to iron oxide fume over a long time can cause siderosis, sometimes called "iron pigmentation" of the lung. It can be seen on a chest x-ray but causes little or no disability.

**Nickel:** Dermatitis, lung, and nasal cancer

**Silicon:** Skin, eye, and nose irritation

**Aluminum chips and grindings** will burn and can explode. Keep away from flames and sparks.

**Wear eye protection.**

**Wear a NIOSH approved respirator if dust or fume concentrations are excessive.**

#### NOTE:

This data is offered in good faith as typical values and not as a product specification. No warranty either expressed or implied is hereby made. The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review the recommendations in specific context of the intended use and determine if they are appropriate.

MSDS SHEET PREPARED BY:  
American Foundry Society, Inc.  
Occupational Safety & Health Committee (10-Q)

DATE:  
03/07